

Work Order ID 51658 - 2

August 27, 2009 8:40:03 AM



SPC

Page 1

Item ID: K10003

Revision ID: F

Item Name: Saddle, D205-634-011

Start Date: 9/11/09

Start Qty: 5.00

Required Date: 9/18/09

Req'd Qty: 5.00

Reference:

Approvals:

Process Plan:

QC:

Date: 09-18-09

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Setup Start

Stop

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN634,635

Rev F

100



DC

Document Control

DOCUMENT CONTROL

Memo

Create White labels only per PPP K10003

0.00

0.00

CHG 007

8/18/09

110



Packaging

Packaging

Pick Kit

Memo

0.00

0.00

8/18/09

120



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

0.00

2) 8/18/09

8/18/09

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Page 2

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Start Date: 9/11/09 Start Qty: 5.00
Required Date: 9/18/09 Req'd Qty: 5.00

Reference:

Approvals: Process Plan:
QC:

Date:
Date:

Tooling:
SPC (Y/N):

Date:
Date:

Run Start
Stop

Sequence ID/
Work Center ID

130



Packaging

Packaging

Operation
Description

Identify as per dwg & Stock Location: 5

Memo

Set Up/
Run Hours

0.00

0.00

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

0 9/10/25

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

09/10/28
M 09-10-25

Picklist Print

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Page 1

Work Order ID: 51658

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 9/11/09

Required Date: 9/18/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-51A SX XS Bolt		Purchased	No			110	Each	416.0000	40.0000			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	416	
110328	2	
111635	214	
112314	100	
112489	100	

Purchased

No

110

Each

1,054.000 80.0000

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1054	
102602	3	
105810	15	
107534	1	
109545	2	
110399	27	
111279	706	
112314	300	

11/28/05 27X

11/23/04 13X

10/11/09 (5)

11/12/09

Picklist Print

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Work Order ID: 51658

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Component Item ID/
Item Name Replacement
Item ID

Mfg/
Purch

Bin
Item

Primary
Location

Last
Location

Route
Seq ID

Unit of
Measure

Qty on
Hand

Remaining
Qty To Pick

Qty
Issued

Date
Issued

Status

S AN4C47A *LN 47*

Bolt

Purchased

No

110

Each

178.0000

20.0000 ✓



11/28/16

Cur

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

178

110847

4

111635

24

112431

50

112489

100

Purchased

No

110

Each

624.0000

40.0000 ✓



Per 10/13 (S)

S AN6-12A *EX 16*

Bolt

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

624

106513

27

108471

27

110372

70

112314

500

11/23/14

Picklist Print

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Parent Item Name: Saddle, D205-634-011

Start Date: 9/11/09

Required Date: 9/18/09

Start Qty: 5.00

Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S AN960H2416 32X 32 		Purchased	No			110	Each	9,846.000	160.0000 ✓			
Washer												

Rec'd 9/10/09 5

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	9846	
102929	2	
105906	4	
107321	23	
107939	114	
108161	553	
108827	31	
109249	69	
110523	340	
111279	101	
111916	3722	
112314	4887	
16941	0	

1112314

Picklist Print

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Comments:

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Required Date: 9/18/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD616 Washer	8X 15	Purchased	No			110	Each	940.0000	40.0000			

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

940

107242

3

107959

6

109371

8

110704

23

111193

10

111607

4

112314

886

110

Each

475.0000

120.0000

Manufactured No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

67

47246

67

Main Warehouse

ST36

408

50046

190

50356

218

D2570RevB

Bushings

Shop Packet Print

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Picklist Print

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Comments:

Start Date: 9/11/09

Required Date: 9/18/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2571RevE		Manufactured	No			110	Each	19.0000	5.0000			
												
Saddle, Fwd Out 205												

Warehouse	Loc Qty	Loc Code
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Location

Main Warehouse

ST

12

11644

1

43564

4

47564

7

Main Warehouse

ST433

7

50416

7

Manufactured No

110

Each

15.0000

5.0000

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

15

43565

4

50514

11

D2572RevE



Saddle, Fwd In 205

Shop Packet Print

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Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 9/11/09

Required Date: 9/18/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2573RevF		Manufactured	No			110	Each	19.0000	5.0000			



Saddle, Aft Out 205

Warehouse Location	Loc Qty	Loc Code
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Main Warehouse

ST

12

43566

4

44206

1

47566

7

Main Warehouse

ST434

7

50405

7

Manufactured No

110

Each

16.0000

5.0000

Warehouse Location	Loc Qty	Loc Code
-----------------------	---------	----------

Main Warehouse

ST

3

43567

3

Main Warehouse

ST434

13

50717

13

51528 9/10/21 SP

4 B51911 9/10/21 SP
1x B52905 / 09/14/28



Saddle, Aft In 205

Shop Packet Print

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Picklist Print

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Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 9/11/09

Required Date: 9/18/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D2747RevB Set Screw		Manufactured	No			110	Each	221.0000	20.0000			

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	221	
39224	4	
43855	217	

Manufactured	No	110	Each	196.0000	10.0000	
--------------	----	-----	------	----------	---------	--

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	196	
42364	196	

Manufactured	No	110	Each	137.0000	10.0000	
--------------	----	-----	------	----------	---------	--

Warehouse Location	Loc Qty	Loc Code
Main Warehouse		
ST	137	
46518	17	
47292	120	

Saddle Spacer

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Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 9/11/09

Required Date: 9/18/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3405-041RevB 1X 41 Manufactured No



Lug Assembly

110 Each 24.0000 5.0000



51673 5X 20
B-510

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

24

47427

5

50754

7

51254

12

D3405-043RevB 1X 41 Manufactured No



Lug Assembly

110 Each 26.0000 5.0000



51652

10/10/09 (5)

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

26

46589

1

46863

1

47308

3

47856

1

50753

8

51255

12

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Picklist Print

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Work Order ID: 51658

Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Comments:

Start Date: 9/11/09

Required Date: 9/18/09

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3407-041RevE Manufactured No

110

Each

16.0000

5.0000

B51926 P64/10/14

Tow Ring

Warehouse

Loc Qty

Loc Code

Location

OFFSHORE

FG

3

35780

3

Main Warehouse

ST

3

48356

3

Main Warehouse

ST464

10

50106

10

D3417-5RevE 24 Manufactured No

110

Each

0.0000

10.0000

51649 P64/10/14 (5)

Washer

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Work Order ID: 51658



Parent Item: K10003RevF

Parent Item Name: Saddle, D205-634-011

Start Date: 9/11/09

Required Date: 9/18/09

Start Qty: 5.00

Required Qty: 5.00

Comments:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3456-1RevA Washer		Manufactured	No			110	Each	46.0000	5.0000			

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
OFFSHORE		
FG	7	
25701	7	
Main Warehouse		
ST	39	
46752	39	
	110	
	Each	
	62.0000	
	10.0000	

51653

D3533-1RevB 2x x2



Set Screw

Manufactured No

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
ST	62	
47625	62	

47625

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Comments:

Start Date: 9/11/09

Required Date: 9/18/09

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Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4 Nut		Purchased	No			110	Each	8,968.000	120.0000			

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST	8968
107499	5
110507	926
111827	5996
112314	2000
15924	0
8182	41

112314

MS21043-4 Nut		Purchased	No			110	Each	1,483.000	25.0000			
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Warehouse Loc Qty Loc Code
Location

OFFSHORE

FG	40
104603	40

Main Warehouse

ST	1443
111819	35
112243	108
112314	1000
112492	300

112314

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5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: F

Date: 08.10.07

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